



Manufactured By:



DISCOVER

## MODERN STYLE GARAGE DOORS

CONTEMPORARY DESIGNS FOR THE MODERN HOME







# 3650 INSULATED SANDWICH

Manufactured By: doorLink

Flush Panel 3 Layer Sandwich

**FLUSH PANELS** 

# † GRAY | RANCH WINDOWS

## Flush Panel

2" thick insulated steel sandwich panel constructed of top quality materials. Flush panel with deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.

- 2" thick insulated 3 layer sandwich panel
- 1.0 mil paint with 7 color options
- R-value 10.25
- Steel interior skin

↑ WHITE













BLACK

## **FEATURES**



## **26 GAUGE STEEL**

Hot dipped galvanized steel construction with hemmed inside return rail provides superior strength and durability.



## **ROLLED SAFETY EDGES ON SECTION JOINTS**

Eliminates sharp edges, and provides extra strength.



## 20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.



## **TONGUE AND GROOVE MEETING RAILS**

For superior strength and better sealing against wind, rain, and



## RIGID ALUMINUM RETAINER WITH WEATHERSTRIP

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



## **R-VALUE 10.25**

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.



## **CFC FREE EXPANDED POLYSTYRENE**

Environmentally friendly insulation that will not degrade with vibration or time.



## **PAINT LAYERS**



## 1.0 MIL PAINT SYSTEM

Includes .25 mil rust inhibiting primer and .75 mil exterior top coat that resists fading and chalking, while providing consistent color from panel to panel and more durability.

- Paint .75 MIL
- Primer .25 MIL
- Steel
- Primer .2 MIL
- Paint .3 MIL

## **WINDOW OPTIONS**

Contact your supplier for window options

## WINDOW GLASS OPTIONS

Contact your supplier for glass options

## **SIZE OPTIONS**

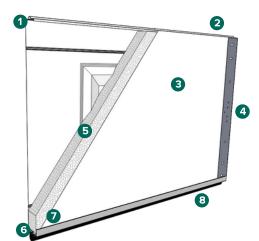
## WIDTHS:

8', 9', 10', 12', 14', 15', 16', 17', 18', 20', 22', 24'

## HEIGHTS:

6'6", 6'9", 7'0", 7'6", 7'9", 8'0"

## CONSTRUCTION



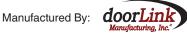
- Tongue and groove meeting rails
- 2" thick section
- Pebble grain embossed interior backskin
- 20 gauge hot dipped galvanized steel end caps
- CFC free expanded polystyrene insulation
- Replaceable U-Type vinyl bottom weatherstrip
- 20 gauge full vertical steel hinge plate for hardware attachment
- Extruded aluminum weatherstrip retainer





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## **Ozark Series**

3700 3 LAYER, INSULATED SANDWICH

Ozark Series showcases the look and appearance of real wood, with the deep woodgrain embossment, reliability, and durability you have come to expect with doorLink doors.

## **PANEL HIGHLIGHTS:**



## **26 GAUGE STEEL**

Hot dipped galvanized steel exterior and interior skins to provide superior strength and durability.



## 20 GAUGE HOT DIPPED STEEL HINGE PLATES

Galvanized steel hinge plates run the full height of each section at all hinge locations to facilitate the attachment of hinges, handles, struts, and step plates.



## 2" THICK INSULATED 3 LAYER SANDWICH PANEL

2" thick insulated steel sandwich panel constructed of top quality materials. Ozark Series offers a deep woodgrain texture and two coat prefinished paint system all combine to enhance the beauty of your home.



## **R-VALUE 10.25**

Sandwich type construction with polystyrene insulation pressure bonded between two sheets of hot dipped galvanized steel enhances your home's energy savings, makes your door operation quieter, and reduces exterior noise in your garage.



## **WINDOWS**

Check with your supplier for more information.









\*Colors may vary from actual product



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8000



## **Premium Aluminum Full View Panel**

## COMMERCIAL/RESIDENTIAL



CLEAR ANODIZED WITH SATIN GLASS

## **Premium Aluminum Full View Panel**

The right choice when maximum light and visibility are required. Ideally suited for all residential, commercial, and retail establishments. Choose from a variety of glazing options including glass, acrylic, insulated glass, or aluminum panels.

- 1/8" glass or acrylic \*8100 Feature
- 1/4" glass \*8400 Feature
- 1/2" insulated glass \*8500 Feature

CLEAR ANODIZED WITH SATIN GLASS



CLEAR **ANODIZED** 



WHITE POWDER COATED



BRONZE POWDER COATED



BLACK POWDER COATED

## **COMMERCIAL/RESIDENTIAL**

## **FEATURES**



## **DOOR SECTIONS**

Door sections are 2" thick and consist of extruded aluminum rails and stiles assembled with 5/16" threaded rods and nuts. Glazing is sealed on all four sides and retained on all four sides with extruded aluminum snap-in beads. The end stiles have a visible width of 3 3/8". Center stiles have a visible width of 2 3/4". Top rail has a visible height of 4 1/4". Bottom rail has a visible height of 4 1/4" or 7 1/4" depending on door size and weight.

Combined meeting rails have a visible height of 2 1/2". Lower meeting rail has an integral reinforcing fin on doors over 12' 2" wide (Model 8100) or over 10' 2" wide (Models 8400 and 8500).



## **FINISH**

All aluminum parts are clear anodized, bronze powder coated, white powder coated, or black powder coated. Powder coated in custom colors available.



## **RIGID ALUMINUM RETAINER WITH WEATHERSTRIP**

Provides added strength while securing replaceable U-type bottom astragal weatherstrip to help keep the elements out.



## **GLAZING**

Sections can be glazed with 1/8" glass or acrylic (Model 8100), 1/4" glass (Model 8400), or 1/2" insulated glass (Model 8500). Many glazing options are available including tempered glass, tinted glass, low E glass, or laminated safety glass. 0.062" anodized aluminum panels can be used in any section.

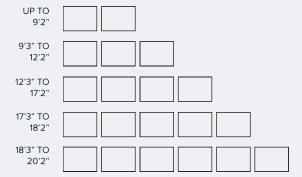


## **WIND LOAD**

Consult factory for available wind load rated options.

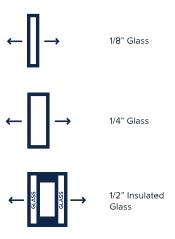
## **SIZE OPTIONS**

## WIDTHS:



HEIGHTS: 21", 24"

## **WINDOW OPTIONS**



## **WINDOW GLASS OPTIONS**

Contact your supplier for window options

## CONSTRUCTION



- 4-1/4" Full tubular top rail
- 2 Aluminum components are clear anodized, bronze powder coated, white powder coated, or black powder coated; powder coated in custom colors on request
- 3 2" thick sections
- 4 Large glass panels allow maximum light and visibility; glass thicknesses from 1/8" to 1/2"
- 5 2-1/8" integral reinforcing fin on lower meeting rail for doors over 12'-2" wide (Model 8100) or over 10'-2" wide (Models 8400 and 8500)
- **6** Glass and aluminum panels retained with extruded aluminum snap in bead
- 7 0.062" aluminum panels finish to match aluminum frame; aluminum panels can be provided in all sections
- 8 2-1/2" combined meeting rails
- 9 3-3/8" full tubular end stile
- 10 Full tubular bottom rail; 4-1/4" or 7-1/4" depending on door size and weight
- 11 Replaceable flexible vinyl bottom weatherstrip



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